



## Homopolymer sHDPE Film Resin

Melt Index 1.2

Density 0.966

# HPs167-AB

### Features

- Superior barrier properties
- Very high stiffness
- Low gel

### Additives

- Antioxidant

### Applications

- Moisture barrier films
- Co-extrusion
- Dry food packaging

Properties		ASTM <sup>(1)</sup>	Units	Typical Values <sup>(2)</sup>
Melt Index <sup>(3)</sup>		D 1238	g/10 min	1.2
Density		D 792	g/cm <sup>3</sup>	0.966
<b>Film Properties<sup>(4)</sup></b>				
Thickness			µm (mil)	38 (1.5)
Tear Strength	MD	D 1922	g	22
	TD		g	225
Low Friction Puncture <sup>(5)</sup>			J/mm (in-lb/mil)	19 (4)
Yield Strength	MD	D 882	MPa (psi)	27 (3 920)
	TD		MPa (psi)	25 (3 630)
1% Secant Modulus	MD	D 882	MPa (psi)	1 100 (159 500)
	TD		MPa (psi)	1 335 (193 600)
Oxygen Permeability (24 Hours) <sup>(6)</sup>		D 1434	cm <sup>3</sup> /m <sup>2</sup> /atm (cm <sup>3</sup> /100in <sup>2</sup> /atm)	465 (30)
Moisture Vapour Transmission Rate <sup>(7)</sup>		E 96	g/m <sup>2</sup> /24 h (g/100 in <sup>2</sup> /24 h)	1.1 (0.071)

(1) Properties designated have been determined using methods which are in accordance with or substantially in accordance with the specified testing standards.

(2) Typical Values represent average laboratory values and are intended as guides only, not as specifications.

(3) Condition 190°C/2.16 kg.

(4) Film properties are typical of blown film extruded on a 2.5" extruder with 4" die and 100-mil die gap at a blow up ratio of 2:1, but are dependant upon operating conditions.

(5) NOVA Chemicals test method.

(6) 23°C (74°F), 0% RH, atmospheric pressure.

(7) 38°C (100°F), 100% RH, atmospheric pressure.

HPs167-AB - sHDPE

# SURPASS

## Availability

SURPASS polyethylene resins are available in bulk hopper cars, hopper trucks, boxes, sea bulk containers, or bags. The product type and batch number are clearly marked on each container. Contact the NOVA Chemicals sales office nearest you for availability in your area.

## Storage/Handling

HPs167-AB should be stored in a clean, dry place at ambient temperatures. Prolonged or improper storage can result in deterioration of product properties. Care should be taken when handling and transferring product to prevent foreign matter contamination. The NOVA Chemicals Material Safety Data Sheet (MSDS) contains important safety information and should be reviewed before using the product.

## Processing Conditions

### Recommended Conditions:

<b>Melt Temperature</b>	200°C - 230°C 392°F - 446°F
<b>Optimum Blow-up Ratio</b>	1.5:1 - 3:1
<b>Die Gap</b>	1.3 mm - 2.5 mm 0.05 in - 0.10 in
<b>Film Thickness</b>	1.0 mil - 3.0 mil 25 µm - 75 µm

Comprehensive assistance with processing conditions and technology is available from NOVA Chemicals Technical Service at (403) 291-8444.

## Food Packaging Status

**United States:** HPs167-AB complies with the specifications contained in the U.S. Food and Drug Administration (FDA) regulation 21 CFR 177.1520 for olefin polymers, para. (c) 2.2, and may thus be used in the United States as an article or component of an article intended for use in contact with food, without temperature or food-type restrictions, subject to technical suitability.

**Other Countries:** For regulatory compliance information for other countries, please contact your nearest NOVA Chemicals office.

## Environmental

NOVA Chemicals polyethylene resins are biologically and chemically inert, but improper disposal may present an ingestion hazard to wildlife. Where recycling of NOVA Chemicals' polyethylene resins is not possible, disposal to landfill or incineration in accordance with all applicable government laws and regulations is recommended. Please contact NOVA Chemicals Technical Service for further information on recycling and disposal of NOVA Chemicals resins.



HDPE is the SPI resin code developed for high density polyethylene to identify material type for sorting and recycling purposes.

[www.novachemicals.com](http://www.novachemicals.com)

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